

Pro - extended centre point



Live centres

APPLICATION

For counter-clamping workpieces on turning and grinding machines. Especially suited for cramped work area between centre point and workpiece.

TYPE

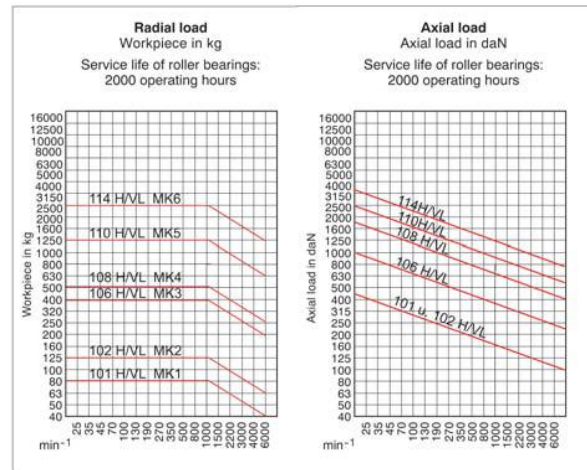
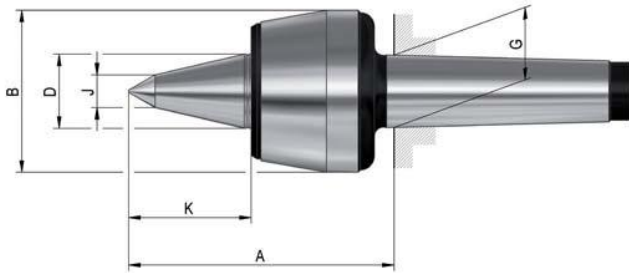
All-round live centre with extended centre point.

CUSTOMER BENEFITS

- ③ Enlarged work area and better workpiece accessibility thanks to profiled centre point
- ③ High concentricity and stability thanks to 3-fold bearing
- ③ Maximum concentricity deviation of 0,005 mm for maximum precision

TECHNICAL FEATURES

- Body hardened and ground
- Tip angle 60°



A06
HVL Pro with extended centre point, body hardened and ground - tip angle 60°

Item no.	058668	058669	058670	058671	058672	058673
Mount MT	1	2	3	4	5	6
Size	101	102	106	108	110	114
A mm	70,5	75	95,5	114,5	143,5	172,5
B mm	34,5	43	58,5	68,5	88,5	102,5
D mm	15	20	25	32	40	50
G mm	12,065	17,78	23,825	31,267	44,399	63,348
K mm	27	34	47	53	64	78
J mm	9	10	12	14	16	18
Weight approx. g	400	500	1300	2300	4800	10200
Workpiece weight max. kg	80	140	400	500	1200	2500
Concentricity deviation max. mm	0,01	0,005	0,005	0,005	0,005	0,01
Speed max. min ⁻¹	7000	7000	5000	3800	3000	2600
Spare live centres	1241731	1241732	1241733	1241734	1241735	1241736