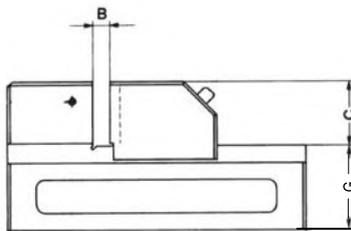


Grinding and inspection vice



APPLICATION

Mainly in tool construction on grinding, milling and engraving machines, on jig boring machines, for measuring and control work and for production operations requiring high clamping precision.

CUSTOMER BENEFITS

- ⊕ Easy clamping and unclamping with allen key
- ⊕ Clamping jaw adjustable in stages, snaps in automatically

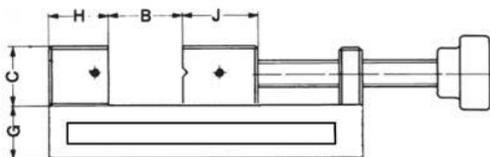
TECHNICAL FEATURES

- With draw-down effect
- Made of alloyed tool steel, hardened and very finely ground
- Horizontally and vertically ground prism
- No spindle which could cause contamination during electric discharge machining, for example

A29
PLF, with quick adjustment in gauge accuracy

Item no.	Size	Squareness ¹⁾ / 100 mm	Parallelism ²⁾ / 100 mm	Jaw width mm	B mm	Total height mm	C mm	G mm	Length body mm	Weight kg
1111185	0	0,005	0,005	50	65	50	25	25	140	1,4
1111186	1	0,005	0,005	73	100	67	35	32	190	4,1
1111187	2	0,005	0,005	100	125	90	45	45	245	7,3

¹⁾ Base to stationary jaw clamping surface
²⁾ Base to upper guide edge



APPLICATION

Mainly in tool construction on grinding, milling and engraving machines, on jig boring machines, for measuring and control work and for production operations requiring high clamping precision.

CUSTOMER BENEFITS

- ⊕ Clamping and unclamping with threaded spindle

TECHNICAL FEATURES

- Horizontally and vertically ground prism
- Made of alloyed tool steel, hardened and very finely ground

A29
PL-G

Item no.	Size	Squareness ¹⁾ / 100 mm	Parallelism ²⁾ / 100 mm	Jaw width mm	B mm	Total height mm	C mm	Length body mm	G mm	H mm	J mm	Weight kg
1111182	0	0,005	0,002	60	55		25	110	25	25	33	1,6
1111183	1	0,005	0,002	73	100	74	35	210	32	33	45	4
1111184	2	0,005	0,002	88	125	88	40	250	48	40	50	7,6

¹⁾ Base for stationary jaw clamping surface
²⁾ Base for upper guide edge