

PRIMA-S / -M



APPLICATION

For universal use on stationary box column drills as well as hand-operated corded and cordless drills.

TYPE

Impact-resistant key-type drill chuck with key. Conical/threaded mount in acc. with DIN ISO 10887 (toothing in acc. with DIN 6349). For clockwise and counterclockwise rotation. Medium-heavy design with metal sleeve.

CUSTOMER BENEFITS

- ⊕ High concentricity of up to 0.2 mm
- ⊕ Increased clamping force due to proven transmission principle by means of drill chuck key

TECHNICAL FEATURES

- Hardened keyholes and clamping prisms



A01
PRIMA-S / -M slight intermediate sizes, primarily for hand-operated percussion drilling machines



Item no.	Size	Type	Clamping capacity mm	Mount	Concentricity deviation max. mm	External Ø mm	Length opened mm	Length closed mm	Key size
072811	6	M	0,5-6,5	3/8"-24	0,2	29,5	42,5	53	S1
245586	6	M	0,5-6,5	B10	0,2	29,5	43	53	S1
245485	8	M	0,5-8	B10	0,23	29,5	43	53	S1
245550	8	M	0,5-8	B12	0,23	29,5	47,5	57,5	S1
245552	8	M	0,5-8	3/8"-24	0,28	29,5	42,5	53	S1
245553	8	M	0,5-8	1/2"-20	0,28	29,5	45	55,5	S1
072653	10	S	0,8-10	B12	0,23	34,5	50	60,5	S2 A
317255	10	S	0,8-10	3/8"-24	0,28	34,5	49,5	61	S2 A
317256	10	S	0,8-10	1/2"-20	0,28	34,5	49,5	61	S2 A
1261221 ¹⁾	10	S	0,8-10	3/8"-24	0,28	34,5	49,5	61	S2 A
1261222 ¹⁾	10	S	0,8-10	1/2"-20	0,28	34,5	49,5	61	S2 A
1261223 ¹⁾	13	S	1,5-13	1/2"-20	0,28	42,8	59	74	S2 A
064527	13	S	1,5-13	3/8"-24	0,28	42,8	59	74	S2 A
072800	13	S	1,5-13	B16	0,25	42,8	63	77	S2 A
072897	13	S	1,5-13	B12	0,25	42,8	58	72	S2 A
317257	13	S	1,5-13	1/2"-20	0,28	42,8	59	74	S2 A
1261224 ¹⁾	16	M	3-16	1/2"-20	0,28	50	68,5	87,5	S3
1154662	16	S	3-16	1/2"-20	0,35	50	68,5	87,5	S3
1154663	16	S	3-16	5/8"-16	0,35	50	68,5	87,5	S3
1154664	16	S	3-16	B 16	0,35	50	67,5	86,5	S3
1154665	16	S	3-16	B 18	0,35	50	75,5	94,7	S3

¹⁾ blister packaging

A01
PRIMA 6L for impact drivers mounting 1/4" Hex



Item no.	Size	Type	Clamping capacity mm	Mount	External Ø mm	Length opened mm	Length closed mm	Key size
368292	6	L	0,5-6,5	1/4" Hex	29,3	42,5	53	S14

For clockwise and counterclockwise rotation
Only with switched-off impact function

