

# PRIMA-I



## APPLICATION

For universal use on stationary box column drills as well as machine tools.

## TYPE

Impact-resistant key-type drill chuck with key. Conical/threaded mount in acc. with DIN ISO 10887 (toothing in acc. with DIN 6349). For clockwise and counterclockwise rotation. Industrial design with maximum precision.

## CUSTOMER BENEFITS

- ② High concentricity of up to 0,15 mm
- ② Increased clamping force due to proven transmission principle by means of drill chuck key

## TECHNICAL FEATURES

- Hardened keyholes and clamping prisms



A01

PRIMA-I heavy industrial version used on stationary box column drills as well as machine tools



Item no.	Size	Type	Clamping capacity mm	Mount	Concentricity deviation max. mm	External Ø mm	Length opened mm	Length closed mm	Key size
072810	6	I	0,5-6,5	J1	0,15	29,5	42,5	52,5	S1
245548	6	I	0,5-6,5	B12	0,15	29,5	47,5	57,5	S1
072687	10	I	1-10	B16	0,2	42,8	63	77	S2 A
072693	10	I	1-10	J2	0,2	42,8	59	75,5	S2 A
072818	13	I	1-13	J6	0,2	52	67,5	86	S3
072819	13	I	1-13	J33	0,2	52	67,5	86	S3
072820	13	I	1-13	5/8"-16	0,25	52	68,5	87,5	S3
072825	16	I	1-16	B18	0,2	56,5	79	98	S3
072827	16	I	1-16	J3	0,2	56,5	79	98	S3
072828	16	I	1-16	J6	0,2	56,5	79	98	S3
072829	16	I	1-16	5/8"-16	0,2	56,5	80	100,5	S3
072831	20	I	5-20	B22	0,25	65	92,5	113,5	S4
072833	20	I	5-20	J3	0,25	65	82,5	103,5	S4
072834 <sup>1)</sup>	26	I	5-26	B24	0,25	80	120	147	S4

<sup>1)</sup> with driver

